

Work Order ID 120036

June 03-14 11:29:09 AM

120036

Page 1

Item ID: D350-636-017

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Skidtube LH Run-On Landing Wearplates Air-Cruiser / Apical Tri-Bag Float Compatible

Start Date: 6/03/14 Start Qty: 1.00 *1*

Cust Item ID:

Required Date: 6/06/14 Req'd Qty: 1.00 *1*

Customer:

Reference: PAR14-338

Approvals: Process Plan:  Date: Tooling: Date:

Run Start *NR1*

QC:  Date: SPC (Y/N): Date:

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr	
D4168-043	B	

230

0.00

230

HandFinishing

HandFinish

Memo

0.00

Hand Finishing

PULL FROM STOCK:
1 X D350-636-017 B87149

REWORK PER ATTACHED EMAIL

8 X NAS1611-005 B

8 X NAS1611-010 B

129523

RTV 05/15 M125540

PLM 14 09 09

240

QC5- Inspect part completeness to step on W/O

0.00

240

QC

Memo

0.00

Quality Control

DAS

27

9-89

14/7/18

Work Order ID 120036

June-03-14 11:29:09 AM

120036

Page 2

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Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
250	Pick Kit	0.00							
250									
Packaging	Memo	0.00							
Packaging	ensure original kit is in box								
260	QC4- 100% Inspect kits for completeness	0.00							
260									
QC	Memo	0.00							
Quality Control	*****ensure antiseize is on AN8C21A bolts*****								
270	Packaging	0.00							
270									
Packaging	Memo	0.00							
Packaging	REPACKAGE USING ORIGINAL B/N								
	Identify and pack for shipping as per PPPD350-636-017								
	Location: <u>971</u>								
	PPP rev: <u>1</u>								

JUL 08 2014

DAS
06
9-89

[Signature]

JUL 08 2014

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9-89

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JUL 08 2014

Work Order ID 120036***120036***

Page 3

June-03-14 11:29:09 AM

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Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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280

QC21- Final Inspection - Work Order Release

0.00

280

QC

Memo

0.00

Quality Control

MLJ 14-07-09Handwritten signature and date: 14-7-08

Picklist Print

June-03-14 11:29:08 AM

Page 1

Work Order ID: 120036

120036

Parent Item: D350-636-017

D350-636-017

Parent Item Name: Skidtube LH Run-On Landing Wearplates Air-Cruiser / Apical Tri-Bag Float Compatible

Start Date: 6/03/14

Required Date: 6/06/14

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP rev:A 10.09.28 new issue DD verf:EC IPP Rev:B
11.04.14 ecn11-553 DD verf:EC IPP Rev:C 11.10.18 as
per NCR 11-906 DD verf:EC IPP Rev:D 112.04.16 AS PER ECN
12-542 DD verf:EC IPP REV:E 13.08.28 PER ECN13-594 DD
VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
NAS1611-005 O-RING		Purchased	No			230	Each	171.0000	8	8			
NAS1611-005													
O-RING													
				<u>Location</u>				<u>Loc Qty</u>					
				FP001				171					
				m126974				96					
				m129198				75					
NAS1611-010		Purchased	No			230	Each	187.0000	8	8			
NAS1611-010													
O-RING													
				<u>Location</u>				<u>Loc Qty</u>					
				FP001				187					
				m126988				3					
				m127813				4					
				m128375				72					
				m128388				8					
				m129198				100					

N/A
Loc Code

**
PLM
DP

14-07-07
PLM
DP

**

Loc Code

⑧ 14-07-07 PLM DP

Linda Lacelle

From: Patrick Smith
Sent: May-29-14 1:29 PM
To: Linda Lacelle; Mike Petsche
Cc: Nigel Forbes; Eric Downing; Nancy MacLeod; David Shepherd
Subject: RE: 350 skids and 206 skids

Linda,

I spoke with David and he would allow us to use a RTV product to bond the Plugs into the Skidtube.

The existing Plugs would require:

- 1) Removal from the Skidtube
- 2) Removal of the current O-Ring
- 3) Cleaning with Alcohol
- 4) Installation of NEW O-Ring
- 5) Generous coating of the RTV
- 6) Insertion of plug into the Spacer
- 7) Clean up of exterior of Skidtube.

Do
← This

Pat

From: Linda Lacelle
Sent: May-29-14 10:21 AM
To: Mike Petsche
Cc: Nigel Forbes; Patrick Smith; Eric Downing; Nancy MacLeod
Subject: 350 skids and 206 skids
Importance: High

I heard yesterday that plugs were falling out. Today we were told that we cannot ship any 350 skids. We have an order to ship today, has there been a solution found to fix this problem? Can we not just sikaflex them in or something? We need to let the customer know if his order is shipping or not...

Thx

Linda